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			NOTES					
			I. MANUFAC	CTURE COIL T	O SPECIFICATION	FLARE-SPEC-02.	\M T 1	
			2. WELDING The Rec Visual	AND BRAZIN UIREMENTS O WELD INSPEC	J SHALL BE PERFO F PPPL PROCEDURE TION SHALL BE PE TFRIA OF ASME P3	RMED IN ACCORDANCE ENG-037 AND ASME S RFORMED IN ACCORDAN 1 9	WITH SECTION IX. ICE WITH	
			3. INSULAT	ION IS SPEC	IFIED IN THE MAN	ufacturing spec. fl	ARE-SPEC-02.	
			4. APPLY C BODY OF SECURE	ROUND WRAP COIL LEADI LEADS TOGET	AND TURN TO TURN NG UP TO FLAGS A HER BY OVERWRAPP	INSULATION ON LEAD ND ON ENDS OF LEADS ING BOTH LEADS WITH)S FROM S PAST FLAGS. I 4 HALF LAP	
			LAYERS 5. FILL GA	OF EGLASS P NPS PER FLAR	ER FLARE-SPEC-02 E-SPEC-02.			
			6. FILL GA	ND TAD SUC	F COIL TO ACHIEV	E A FLAT SURFACE AS	S SPECIFIED.	
			I. DRILL A	NNU TAP END	uf cuil conducto	κιυκι/δ ΝΡΙ ΙΗREA	iv iv mount tube t	- IIIING.
			2 7	СОММ	TUBE FITTING.	PARKER 4 CTX-B OR	EQUIV RRAS	S
			- · · I 6 THI 2 5 THI	S DRAWING S DRAWING	FILLER LEAD. FIAG		G - 1 () R
			$\begin{array}{c c} & & & \\ \hline \\ A / R & 4 \\ \hline \\ A / R & 3 \\ \end{array}$	СОММ	INSULATION		SEE NO	E 3
			A/R 2	COMM S DRAWING	KAPTON	25 TIIRNS IOmm V	38mm CODDS	E 3
				S DRAWING	OH SOLENOID CO	IL ASSEMBLY	COPPE	. K _ ^T V
			ASSY NO.	AWING NO.	PARTS	DR DESCRIPTION	MATÝ	L REQD
			COMPUTER GENER DRAWING MANUAL CHANG NOT PERMITT	RATED CENTRAL FI GES ED UNLESS OTHE	LES:	PRINCETON PLASMA Princeton LITY FOR LABORATOR	PHYSICS LABORA University (RECONNECTION EX	TORY PERIMENT
	RE FABRICAT	LEASED FOR NON / INSTALLATIO	DO NOT VERIFY INFOR	DIMENSIONS MACHINE MATION NG BREAK SHARP	S ARE IN INCHES SURFACES ↓ EDGES .005/.020	COIL OH OH SOIFNOID	SYSTEMS COIL COIL ASSEMBLY	
	PPPL Draftin	ng:	SCALE: .25 <u>NEXT ASSEMB</u>	TOLERANCES	NON-CUMULATIVE DIV:	MECH. ENG. DATE: 11/21/2 M KALISH <u>APPROVED</u>		J-001
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FABRI PPPI	RELEASED FOR CATION / INSTALLATION Drafting:	Pro E DIN DO NOT VERIFY INFORMATION BY SCALING DRAWING BRE	MENSIONS ARE IN INCH MACHINE SURFACES ¹²⁵ ∕ EAK SHARP EDGES .005/.02	es 20 OH SOL	COIL SYSTEMS OH COIL ENOID COIL ASSEMBLY	
LEASE LEVEL: Fabrication		SCALE: TOL <u>NEXT ASSEMBLY</u> .x .x .x	LERANCES NON-CUMULATION IMAL-INCH ±.100 ±.030 12"-72" ±.	/E DIV: MECH. ENG. DATE: <u>S</u> ENG: M KALISH <u>A</u> (16 DSN: J MITCHFII M KAL	II/21/2014 PPROVED ISH E-FL400-C	001
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	Pro E DO NOT VERIFY INFORMATION BY SCALING DRAWING	MACHINE SURFACES	ОН	OH COIL SOLENOID COIL ASSE	EMBLY	K
]	SCALE: <u>NEXT ASSEMBLY</u>	TOLERANCES NON-CUMULATIVE DECIMAL-INCH FRACTIONS .x + 100	DIV: MECH. ENG. ENG: M KALISH	DATE: 11/21/2014 <u>APPROVED</u>	-FI 400-001	
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